

Teknik Ölçüler

DIN 471 SEGMAN								DIN 472 SEGMAN							
d1	d3	s	d2	d1	d3	s	d2	d1	d3	s	d2	d1	d3	s	d2
4	3.7	0.40	3.8	67	62.5	2.5	64.0	8	8.7	0.80	8.4	75	79.5	2.5	78.0
5	4.7	0.60	4.8	68	63.5	2.5	65.0	9	9.8	0.80	9.4	80	85.5	2.5	83.5
6	5.6	0.70	5.7	70	65.5	2.5	67.0	10	10.8	1.00	10.4	82	87.5	2.5	85.5
7	6.5	0.80	6.7	72	67.5	2.5	69.0	11	11.8	1.00	11.4	85	90.5	3.0	88.5
8	7.4	0.80	7.6	75	70.5	2.5	72.0	12	13.0	1.00	12.5	90	95.5	3.0	93.5
9	8.4	1.00	8.6	80	74.5	2.5	76.5	13	14.1	1.00	13.6	92	97.5	3.0	95.5
10	9.3	1.00	9.6	82	76.5	2.5	78.5	14	15.1	1.00	14.6	95	100.5	3.0	98.5
11	10.2	1.00	10.5	85	79.5	3.0	81.5	15	16.2	1.00	15.7	100	105.5	3.0	103.5
12	11.0	1.00	11.5	90	84.5	3.0	86.5	16	17.3	1.00	16.8	102	108.0	4.0	106.0
13	11.9	1.00	12.4	92	86.5	3.0	88.5	17	18.3	1.00	17.8	105	112.0	4.0	109.0
14	12.9	1.00	13.4	95	89.5	3.0	91.5	18	19.5	1.00	19.0	108	115.0	4.0	111.0
15	13.8	1.00	14.3	100	94.5	3.0	96.5	19	20.5	1.00	20.0	110	117.0	4.0	114.0
16	14.7	1.00	15.2	102	95.0	4.0	98.0	20	21.5	1.00	21.0	115	122.0	4.0	119.0
17	15.7	1.00	16.2	105	98.0	4.0	101.0	21	22.5	1.00	22.0	120	127.0	4.0	124.0
18	16.5	1.20	17.0	108	100.0	4.0	104.0	22	23.5	1.00	23.0	125	132.0	4.0	129.0
19	17.5	1.20	18.0	110	103.0	4.0	106.0	23	24.6	1.20	24.1	130	137.0	4.0	134.0
20	18.5	1.20	19.0	115	108.0	4.0	111.0	24	25.9	1.20	25.2	135	142.0	4.0	139.0
21	19.5	1.20	20.0	120	113.0	4.0	116.0	25	26.9	1.20	26.2	140	147.0	4.0	144.0
22	20.5	1.20	21.0	125	118.0	4.0	121.0	26	27.9	1.20	27.2	145	152.0	4.0	149.0
23	21.5	1.20	22.0	130	123.0	4.0	126.0	27	29.1	1.20	28.4	150	158.0	4.0	155.0
24	22.2	1.20	22.9	135	128.0	4.0	131.0	28	30.1	1.20	29.4	155	164.0	4.0	160.0
25	23.2	1.20	23.9	140	133.0	4.0	136.0	29	31.1	1.20	30.4	160	169.0	4.0	165.0
26	24.2	1.20	24.9	145	138.0	4.0	141.0	30	32.1	1.20	31.4	165	174.5	4.0	170.0
27	24.9	1.20	25.6	150	142.0	4.0	145.0	31	33.4	1.20	32.7	170	179.5	4.0	175.0
28	25.9	1.50	26.6	155	146.0	4.0	150.0	32	34.4	1.20	33.7	175	184.5	4.0	180.0
29	26.9	1.50	27.6	160	151.0	4.0	155.0	33	35.5	1.20	34.7	180	189.5	4.0	185.0
30	27.9	1.50	28.6	165	155.5	4.0	160.0	34	36.5	1.50	35.7	190	199.5	4.0	195.0
31	28.6	1.50	29.3	170	160.5	4.0	165.0	35	37.8	1.50	37.0	200	209.5	4.0	205.0
32	29.6	1.50	30.3	180	170.5	4.0	175.0	36	38.8	1.50	38.0	210	222.0	5.0	214.0
33	30.5	1.50	31.3	190	180.5	4.0	185.0	37	39.8	1.50	39.0	215	227.0	5.0	221.0
34	31.5	1.50	32.3	200	190.5	4.0	195.0	38	40.8	1.50	40.0	220	232.0	5.0	224.0
35	32.2	1.50	33.0	210	198.0	5.0	204.0	39	42.0	1.50	41.0	225	237.0	5.0	231.0
36	33.2	1.75	34.0	215	203.0	5.0	209.0	40	43.5	1.75	42.5	230	242.0	5.0	236.0
37	34.2	1.75	35.0	220	208.0	5.0	214.0	41	44.5	1.75	43.5	235	247.0	5.0	241.0
38	35.2	1.75	36.0	225	213.0	5.0	219.0	42	45.5	1.75	44.5	240	252.0	5.0	246.0
39	36.0	1.75	37.0	230	218.0	5.0	224.0	44	47.5	1.75	46.5	245	257.0	5.0	251.0
40	36.5	1.75	37.5	235	223.0	5.0	229.0	45	48.5	1.75	47.5	250	262.0	5.0	256.0
41	37.5	1.75	38.5	240	228.0	5.0	234.0	46	49.5	1.75	48.5	255	270.0	5.0	263.0
42	38.5	1.75	39.5	245	233.0	5.0	239.0	47	50.5	1.75	49.5	260	275.0	5.0	266.0
44	40.5	1.75	41.5	250	238.0	5.0	244.0	48	51.5	1.75	50.5	265	280.0	5.0	273.0
45	41.5	1.75	42.5	255	240.0	5.0	247.0	50	54.2	2.00	53.0	270	285.0	5.0	276.0
46	42.5	1.75	43.5	260	245.0	5.0	252.0	52	56.2	2.00	55.0	275	290.0	5.0	283.0
47	43.5	1.75	44.5	265	250.0	5.0	257.0	53	57.2	2.00	56.0	280	295.0	5.0	286.0
48	44.5	1.75	45.5	270	255.0	5.0	262.0	55	59.2	2.00	58.0	285	300.0	5.0	295.0
50	45.8	2.00	47.0	275	260.0	5.0	267.0	56	60.2	2.00	59.0	290	305.0	5.0	296.0
52	47.8	2.00	49.0	280	265.0	5.0	272.0	57	61.2	2.00	60.0	300	315.0	5.0	308.0
54	49.8	2.00	51.0	285	270.0	5.0	277.0	58	62.2	2.00	61.0	310	327.0	6.0	320.0
55	50.8	2.00	52.0	290	275.0	5.0	282.0	60	64.2	2.00	63.0	320	337.0	6.0	330.0
56	51.8	2.00	53.0	295	280.0	5.0	287.0	62	66.2	2.00	65.0	330	347.0	6.0	340.0
57	52.8	2.00	54.0	300	285.0	5.0	292.0	63	67.2	2.00	66.0	340	357.0	6.0	350.0
58	53.8	2.00	55.0	310	293.0	6.0	300.0	65	69.2	2.50	68.0	350	367.0	6.0	360.0
60	55.8	2.00	57.0	320	303.0	6.0	310.0	67	71.5	2.50	70.0	360	377.0	6.0	370.0
62	57.8	2.00	59.0	330	313.0	6.0	320.0	68	72.5	2.50	71.0	370	387.0	6.0	380.0
63	58.8	2.00	60.0	340	323.0	6.0	330.0	70	74.5	2.50	73.0	380	397.0	6.0	390.0
65	60.8	2.50	62.0	350	333.0	6.0	340.0	72	76.5	2.50	75.0	400	417.0	6.0	410.0